



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-1

Job Sheet 166747



Part No: D4038-1

Job Qty: 2 ea

Part Name: Angle, Fwd, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/23/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/21/17	0.00	0.00	Start up container	
100	Bandsaw	2 pcs		10/21/17	0.00	0.14	Bandsaw1	
110	CNC Vertical Machining	2 pcs		10/21/17	0.57	1.55	HAAS 1	
120	QC	2 pcs		10/21/17	0.00	0.00	QC2	
130	QC	2 pcs		10/21/17	0.00	0.00	QC8	
140	HandFinish	2 pcs		10/23/17	0.00	0.21	HandFinish1	2017-PAS 250
150	QC	2 pcs		10/23/17	0.00	0.00	QC3	38
160	Packaging	2 pcs		10/23/17	0.00	0.00	Packaging3	9-89 51069
170	QC21-SA	2 Ea		10/23/17	0.00	0.00	QC21	

Part Op 100 - Cut Blank 7.125" long

Descriptions: 110 - Mill as per Dwg & Folio FA880 Dwg Rev: E Folio Rev: A7 Debur

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6A4.000W.250	1	11	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 7:58 AM dart.lacelle.linda

DART
AEROSPACE
S001149



Angle, Fwd, LH

PART NO:
Revision:
Operation:
Quantity:
Change No:

D4038 - 1

Start up Operation
2

Mfg Date: 10/20/17
Job No: 166747

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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DART AEROSPACE LTD		Work Order:	166747
Description: Angle, Fwd, LH		Part Number:	D4038-1
Inspection Dwg: D4038	Rev: E	Page 1 of 1	

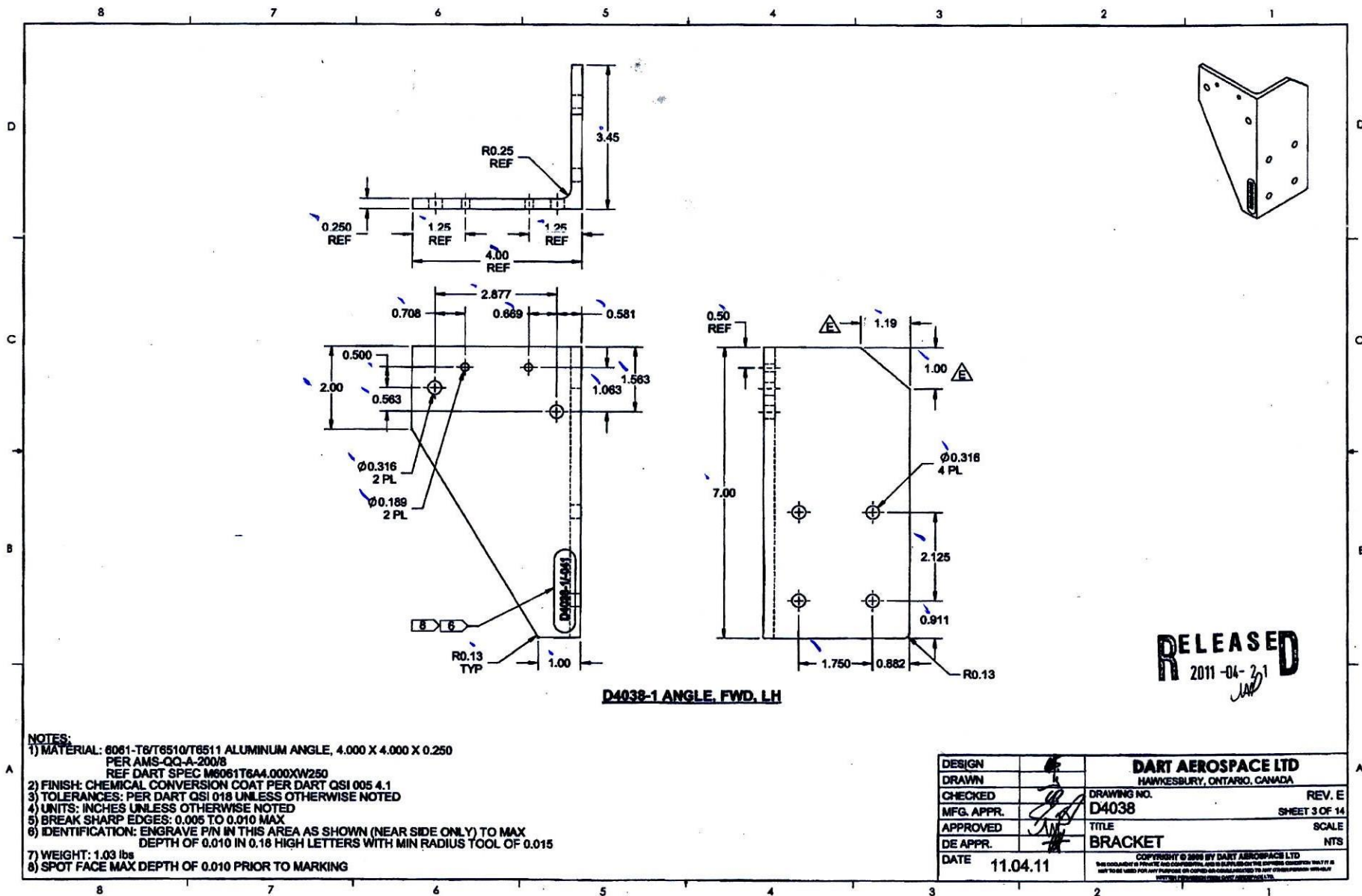
INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.45	+/-0.030	3.449	/		vern	mm L-05
1.25	+/-0.030	1.245	/		↓	
4.00	+/-0.030	3.998	/		↓	
1.25	+/-0.030	1.249	/		↓	
R0.25	+/-0.030	0.25	/		R6	
0.250	+/-0.010	0.248	/		vern	mm L-05
2.877	+/-0.010	2.876	/		"	
0.581	+/-0.010	0.581	/		Heigh 6	31006
0.669	+/-0.010	0.666	/		"	
0.708	+/-0.010	0.706	/		"	
0.500	+/-0.010	0.501	/		"	
2.00	+/-0.030	2.010	/		"	
0.563	+/-0.010	0.564	/		"	
Ø0.316	+0.006/-0.001	0.316	/		vern	mm L-05
Ø0.189	+0.005/-0.001	0.189	/		↓	
R0.13	+/-0.010	0.130	/		R6	
1.00	+/-0.010	1.000	/		↓	
1.063	+/-0.010	1.064	/		Heigh 6	31006
1.563	+/-0.010	1.562	/		vern	mm L-05
0.50	+/-0.030	0.500	/		↓	
7.00	+/-0.030	7.001	/		↓	
1.750	+/-0.010	1.751	/		↓	
0.882	+/-0.010	0.880	/		↓	
R0.13	+/-0.030	0.13	/		R6	
0.911	+/-0.010	0.911	/		vern	mm L-05
2.125	+/-0.010	2.127	/		↓	
1.00	+/-0.030	0.994	/		↓	
1.19	+/-0.030	1.183	/		↓	

Measured by:	DAS 49 9-89	Checked by:	FK	QC Inspector:	
Date:	17/10/21	Date:	17-11-2	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dwg Rev updated	KJ	
C	11.06.21	Dimensions updated per Dwg Rev E	KJ	
D	16.05.30	Dwg Rev updated	KJ	



[illegible]

[illegible]